Choosing the Right Fixed Frequency Buck Regulator Control Strategy

Brian Cheng Eric Lee Brian Lynch RobertTaylor



How Do You Choose?

Part A

- Buck regulator basics
 - Basic functions
 - Filter design
 - Fixed frequency vs. variable
- Fixed frequency control
 - Voltage mode control
 - Current mode control
 - Emulated current mode control

Part B

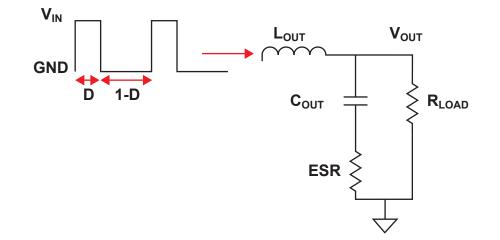
Variable frequency control



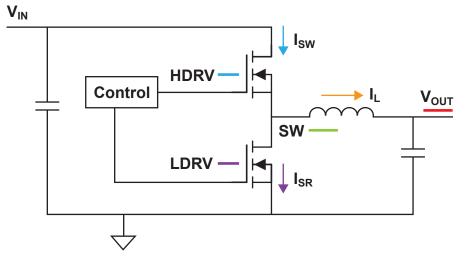
Buck Regulator

- Step down only
- "Chop up" the input voltage
- Send to averaging filter

$$V_{OUT} = Duty Cycle \times V_{IN}$$

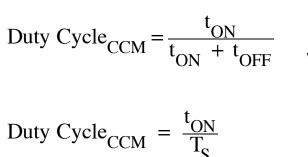


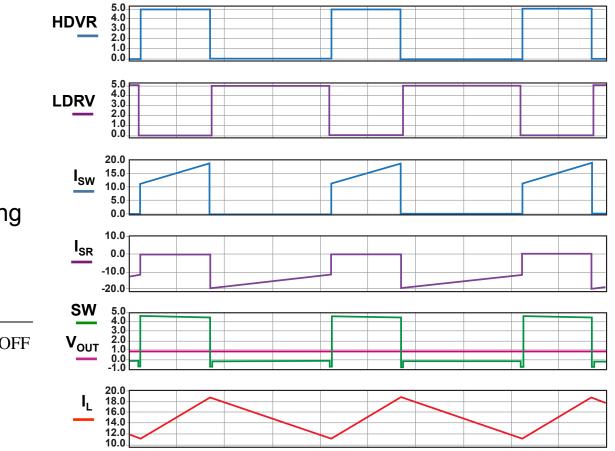
Pretty simple – right?



Continuous Conduction Mode

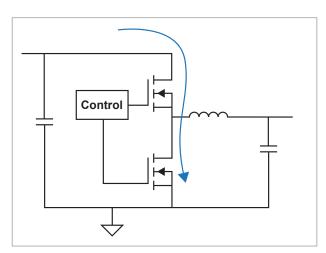
 Inductor current flow is continuous during the switching cycle

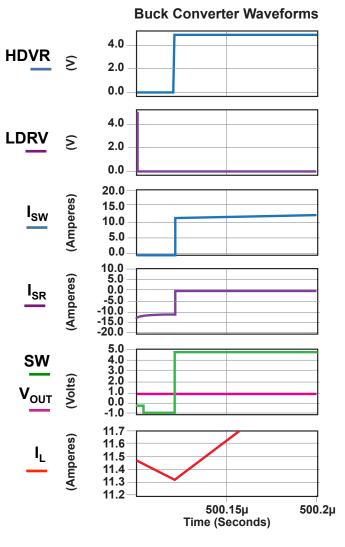




Continuous Conduction Mode

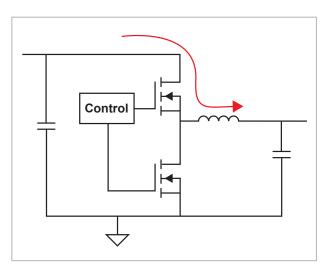
Switch turn ON

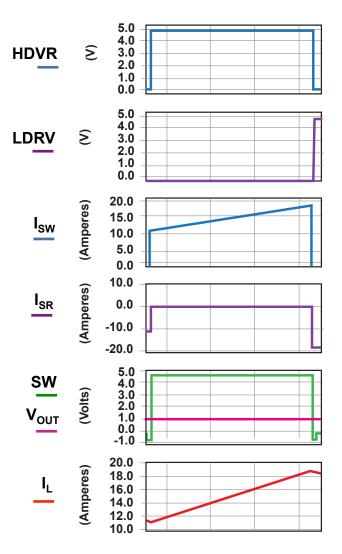




Continuous Conduction Mode

Power transfer



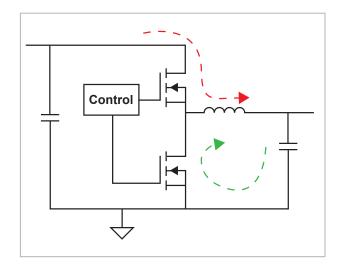


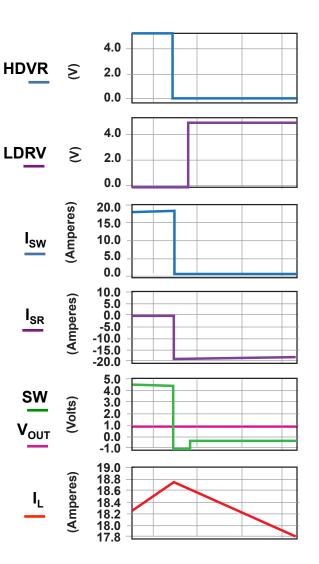
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Synchronous Buck Waveforms

Continuous Conduction Mode

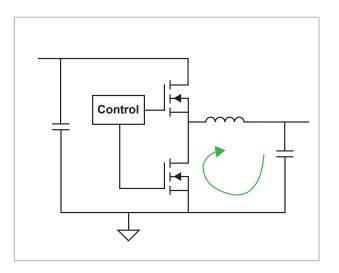
Switch turn OFF transition to SR turn ON

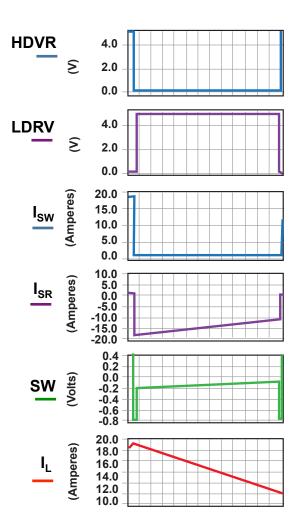




Continuous Conduction Mode

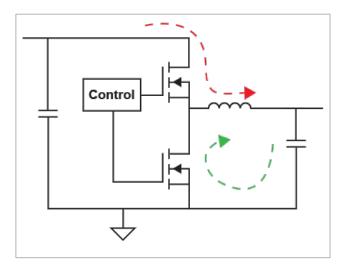
Inductor reset

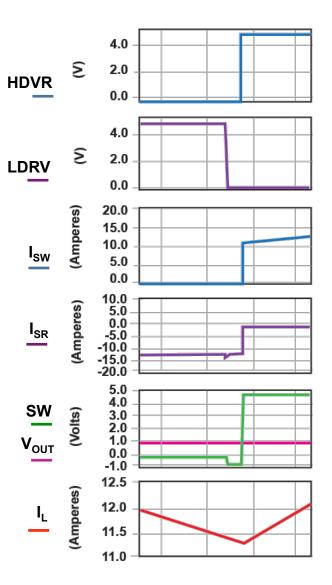




Continuous Conduction Mode

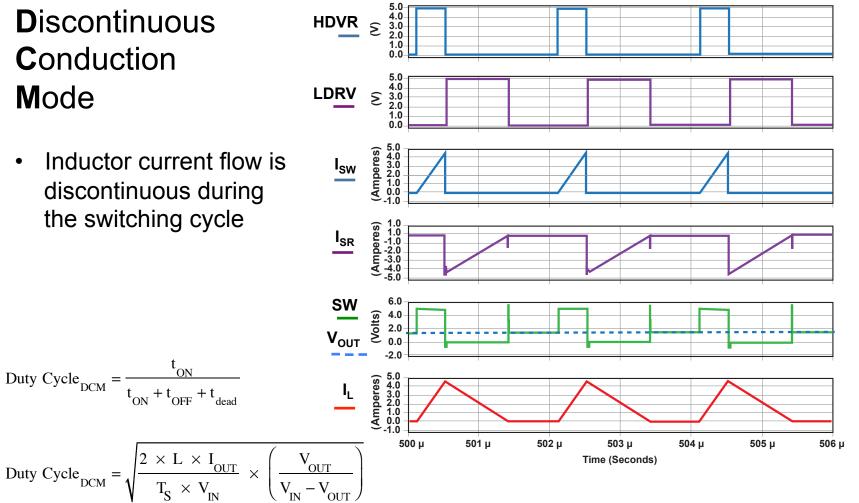
Transition for next cycle





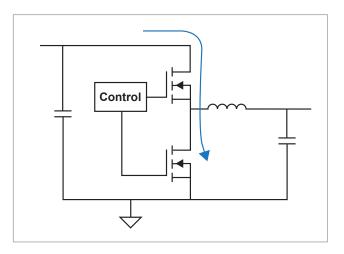
Discontinuous **C**onduction Mode

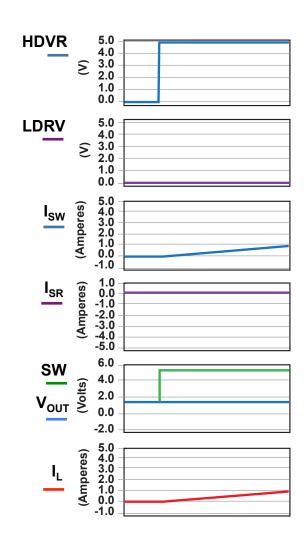
Inductor current flow is • discontinuous during the switching cycle

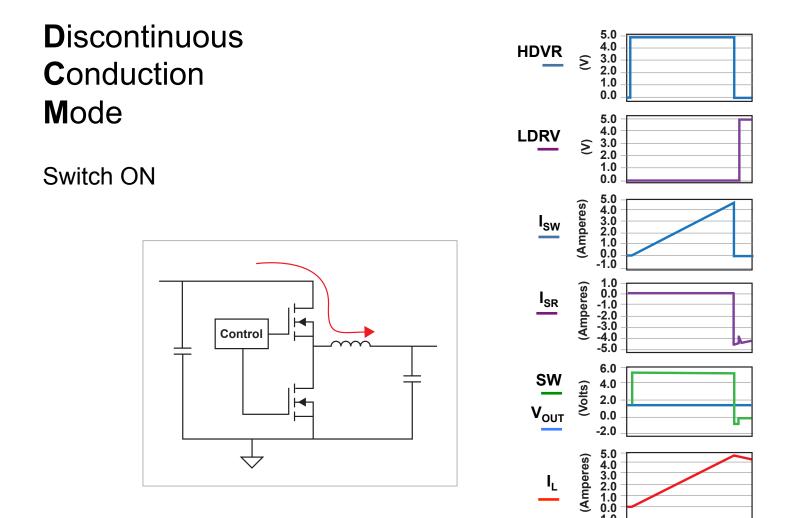


Discontinuous Conduction Mode

- First part is the same as CCM Mode
- High side switch turns ON



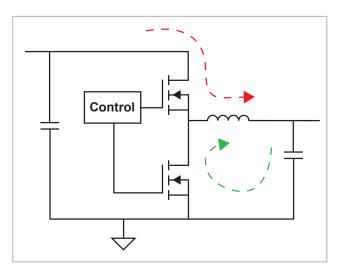


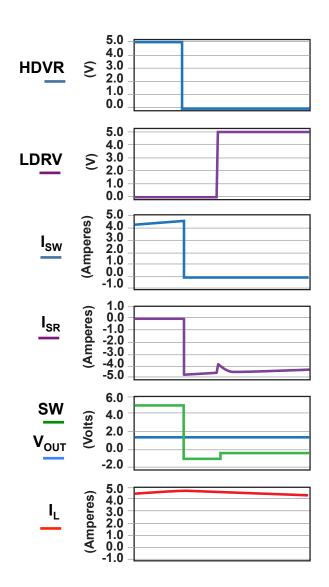


-1.0

Discontinuous Conduction Mode

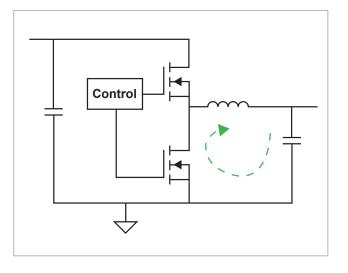
- Switch turn OFF
- SR turn ON

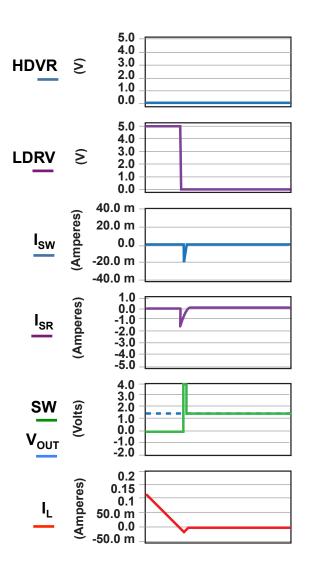




Discontinuous Conduction Mode

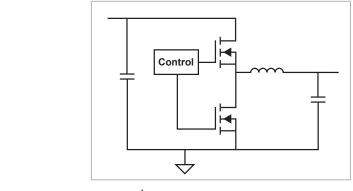
• SR turns OFF at zero current in inductor





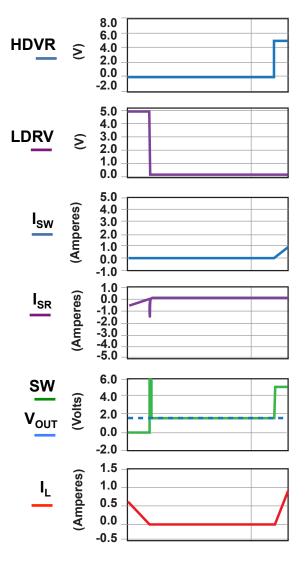
Discontinuous Conduction Mode

• Freewheeling interval

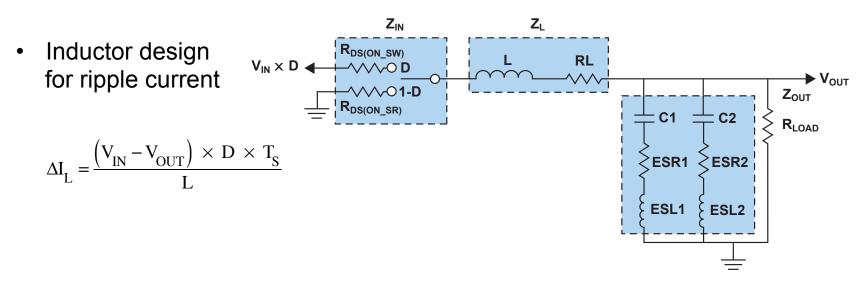


Duty Cycle_{DCM} =
$$\frac{t_{ON}}{t_{ON} + t_{OFF} + t_{dead}}$$

Duty Cycle_{DCM} =
$$\sqrt{\frac{2 \times L \times I_{OUT}}{T_{S} \times V_{IN}}} \times \left(\frac{V_{OUT}}{V_{IN} - V_{OUT}}\right)$$



L-C Filter Design



- Ripple current is generally 10% to 30% of full load current
- Capacitor selection for general purpose
 - Select TYPE based on ESR and ESL
 - Voltage ripple = impedance x inductor ripple
 - Select VALUE based on corner frequency of ~1/10 of desired crossover frequency

Output Capacitors

Output capacitors will determine output ripple, transient response and greatly impact the compensation

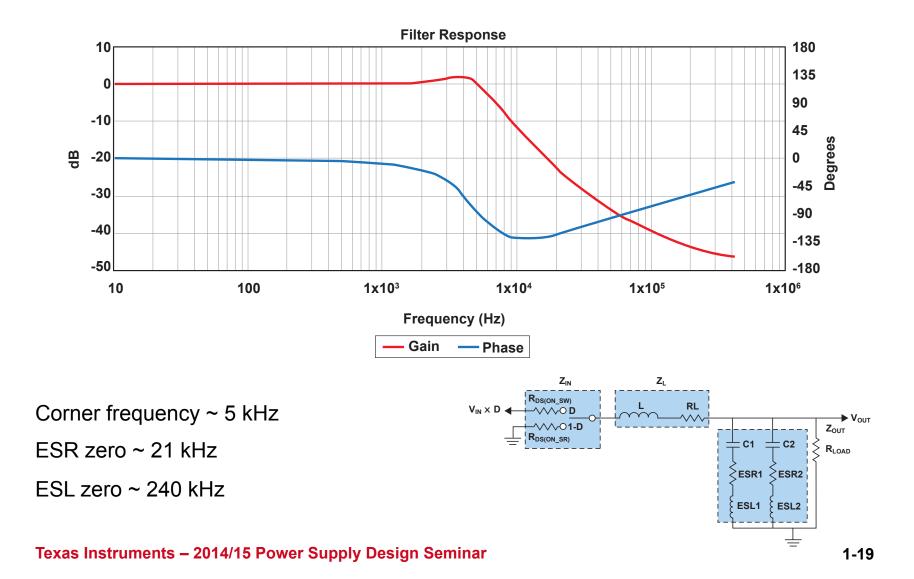
Type of Cap		Advantages	Disadvantages
Ceramic		Small size, low cost, low ESR, high ripple current rating	DC bias effects, low capacitance, cracking
Aluminum Electrolytic	3 5 🗳	High capacitance, low cost, good for high voltage	High ESR, low ripple current rating, temp issues, large size
Aluminum Polymer		High capacitance, low ESR, high ripple current rating	Expensive, fewer manufacturers, large size, voltage rating
Tantalum Polymer	\$\$\$ \$	High capacitance, low ESR, high ripple current rating, small size	Expensive, fewer manufacturers, voltage rating

Output Inductors

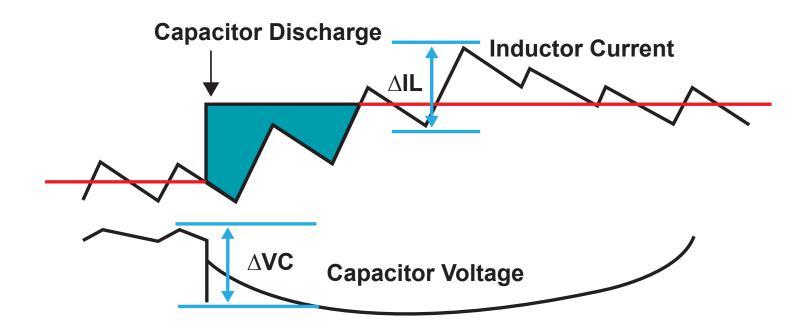
Output inductors will also determine output ripple, transient response and greatly impact the compensation

Type of Cap		Advantages	Disadvantages
Drum Core		Low cost, many vendors, high Isat, higher inductances	Can be unshielded, high core loss, high DCR, hard Isat
Molded Core		Very high Isat, easy to shape into many sizes, shielded, soft Isat	High core losses, low inductance range
Shaped Core		Low core loss, low DCR, high current, shielded, high inductance range	High cost, hard Isat, not suitable for low profile
Power Bead	C	Low core loss, low DCR, excellent for multiphase	Low inductance, hard Isat

Filter AC Response



Filter Design for Transient Response



- Select L for current slew rate
- Select capacitance VALUE based on support of output voltage while current is increasing

$$\Delta I_{L} = \frac{\left(V_{IN} - V_{OUT}\right) \times D \times T_{S}}{L}$$

$$\Delta V_{\rm C} = \frac{\Delta I^2}{2 \times \left(V_{\rm IN} - V_{\rm OUT}\right)} \times \frac{L}{\rm C}$$

Minimum Controllable On-Time

- Propagation delays limit the minimum controllable pulse width
- Below minimum controllable on-time, pulse skipping could occur

•
$$\text{Ton}_{\text{MIN}} \leq \frac{\text{V}_{\text{OUT}}}{\text{V}_{\text{IN}_{\text{max}}} \times \text{f}_{\text{max}}}$$

• Example – TPS40170, min on-time is 100 ns max

$$\text{Ton}_{\text{MIN}} \le \frac{5 \text{ V}}{60 \text{ V} \times 600 \text{ kHz} \times 1.1} = 140 \text{ ns}$$

$$\text{Ton}_{\text{MIN}} \le \frac{3.3 \text{ V}}{60 \text{ V} \times 600 \text{ kHz} \times 1.1} = 91 \text{ ns}$$

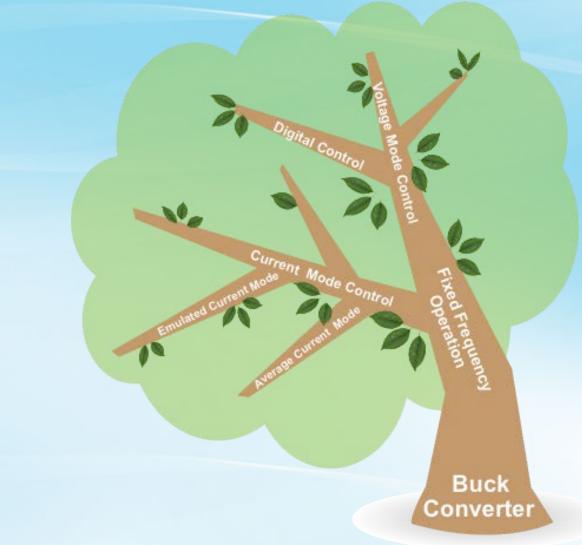


 For a 3.3 V output, the frequency would need to be lowered to ensure no pulse skipping

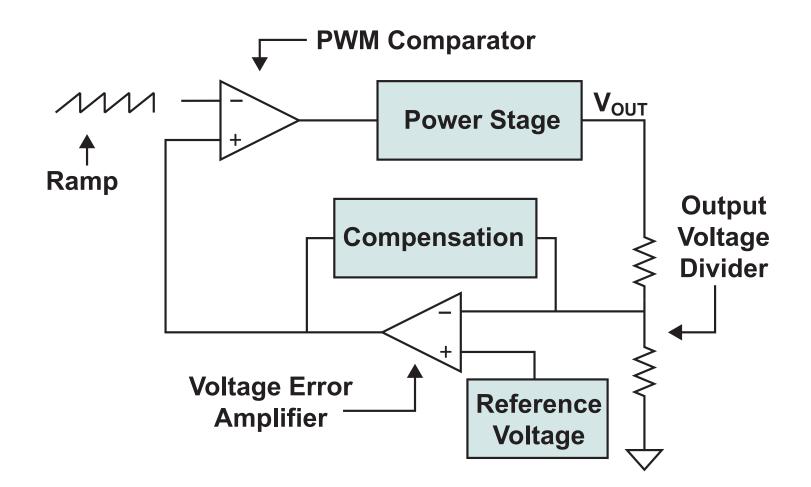
Fixed Frequency vs. Variable Frequency

- Fixed frequency operation (Part A)
 - Synchronize multiple devices
 - Eliminate beat frequencies between multiple converters
 - Ripple cancellation to reduce losses in capacitors and PCB traces
 - EMI peaks consistent at any operating mode
 - Minimum controllable pulse width
- Variable frequency operation (Part B)
 - Easier to compensate
 - Lower peak EMI, higher average
 - Faster load transient response
 - Could be lower cost due to lower component count

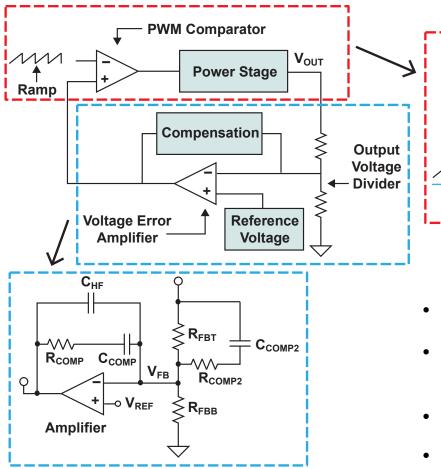
Fixed Frequency Control

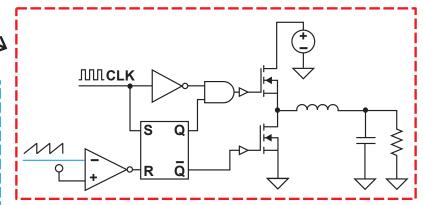


Voltage Mode Control Introduction



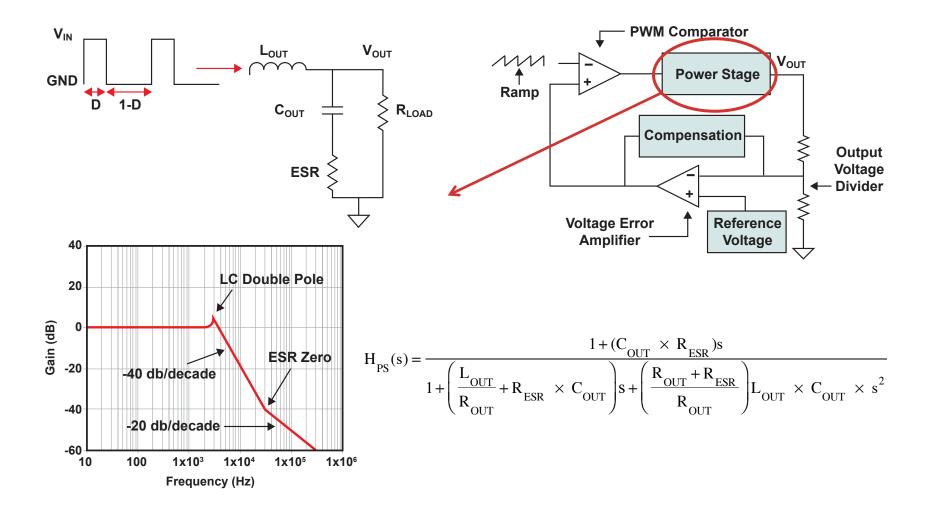
Voltage Mode Control – Basic Operation



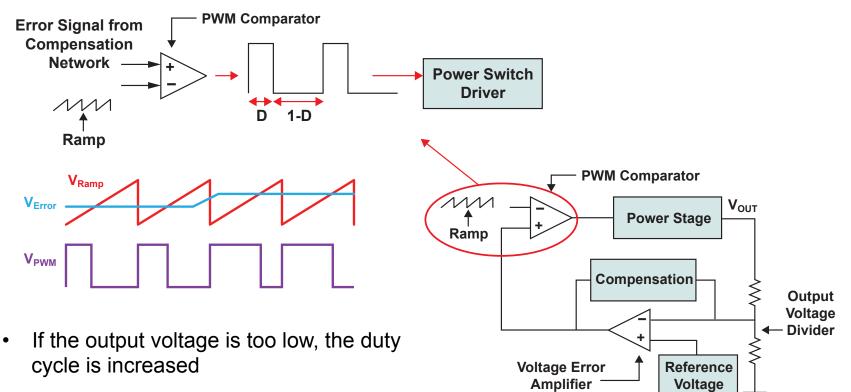


- Power switches generate a square wave
- Output inductor and output capacitor form a low pass filter
- $V_{OUT} = D \times V_{IN}$ (CCM)
- Type 3 compensator generally required

Voltage Mode Control – Power Stage



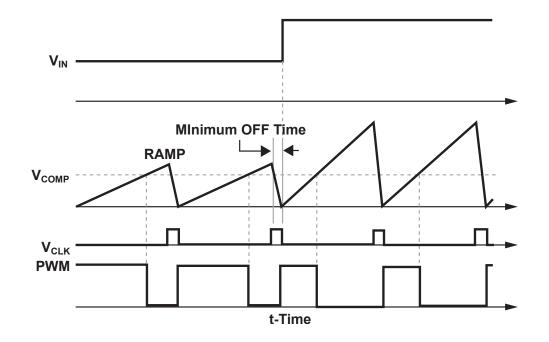
Voltage Mode Control – Pulse Width Modulator



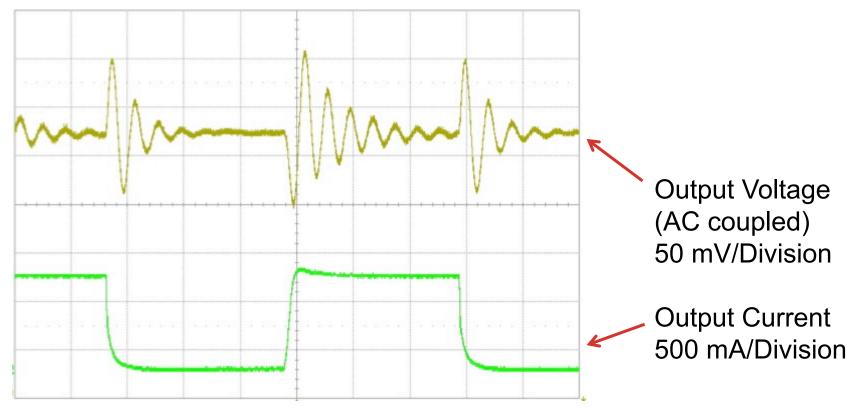
- If the output voltage is too high, the duty cycle is reduced
- Gain of the modulator: $H_{Mod} = \frac{V_{IN}}{V_{Pamp}}$

Voltage Mode Control – Feed Forward

- As V_{IN} is increased, the gain increases. Not good for wide input voltage ranges.
 Voltage feed forward fixes this issue.
- Gain of the modulator: $H_{Mod} = \frac{V_{IN}}{V_{Ramp}} = \frac{V_{IN}}{K \times V_{IN}}$
- Feed Forward increases the ramp amplitude proportional to the input voltage

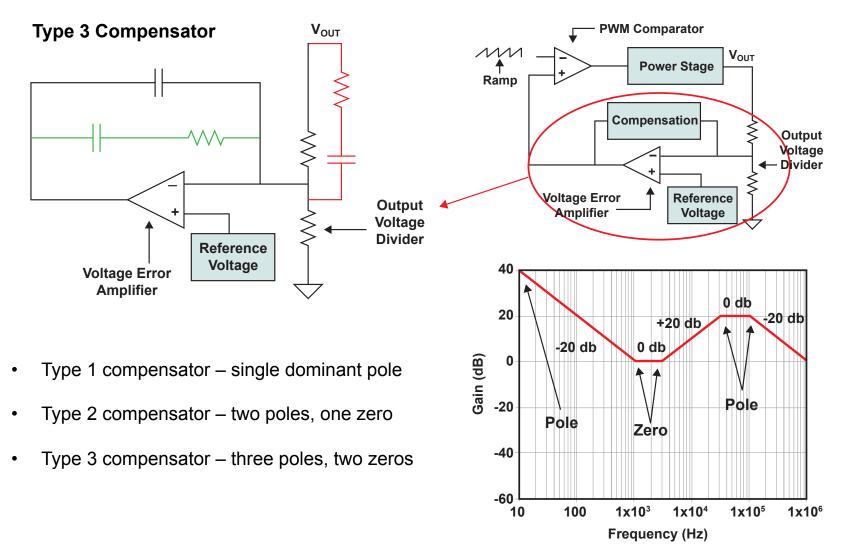


Why Do We Compensate?

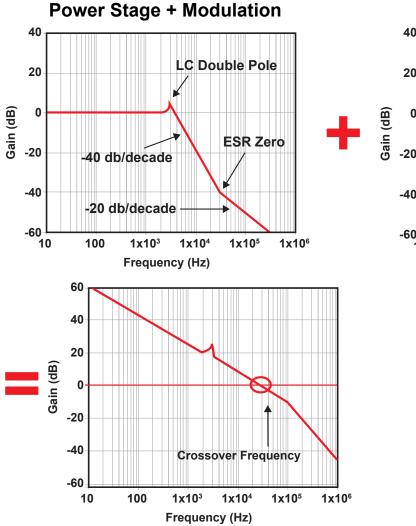


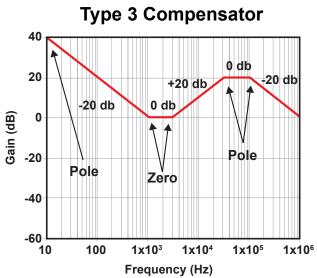
100 µs/Division

Voltage Mode Control – Compensation



Voltage Mode Control Loop Compensation

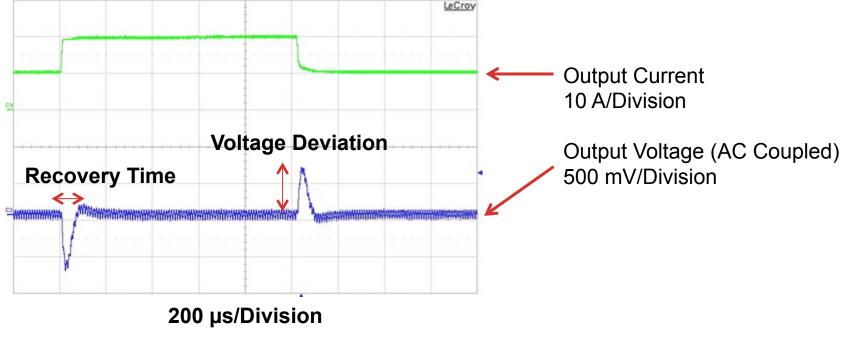




- Use double zero to cancel double pole
- Cross 0 dB with -20 dB/decade response
- Cross 1/10th to 1/4th below the switching frequency

Voltage Mode Control – Transient Response

- Output filter and loop compensation will impact the transient response
- Increasing the loop BW will lead to faster recovery time and lower voltage deviation
- Closed loop impedance of filter multiplied by load step can predict the voltage deviation



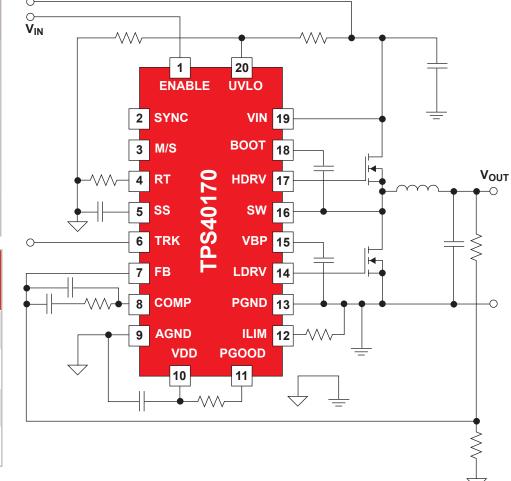
Voltage Mode Control

Advantages	Disadvantages	
Fixed frequency operation	High bandwidth error amplifier required	
Easy to synchronize to external clocks	Double pole compensation is more difficult	
Voltage regulation is independent of current	Inductor value affects the compensation	
Single feedback loop	V _{IN} affects loop gain (unless using feed forward)	
Less susceptible to noise	Difficult to control light load efficiency modes	
Good load regulation	Multiphase operation would require an extra current sharing loop	

Design Example #1 Voltage Mode – Design Specifications

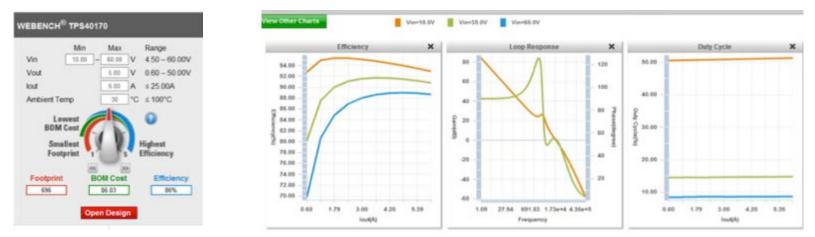
Design Specifications		
Input voltage range	10 V to 60 V	
Target output voltage	5 V	
Output current range	0 A to 6 A	
Switching frequency	300 kHz	
Controller	TPS40170	
		0

Operating Values (Theoretical)				
Minimum duty cycle	0.083			
Minimum on-time	0.277 µs			
Maximum duty cycle	0.500			
Maximum on-time	1.667 µs			



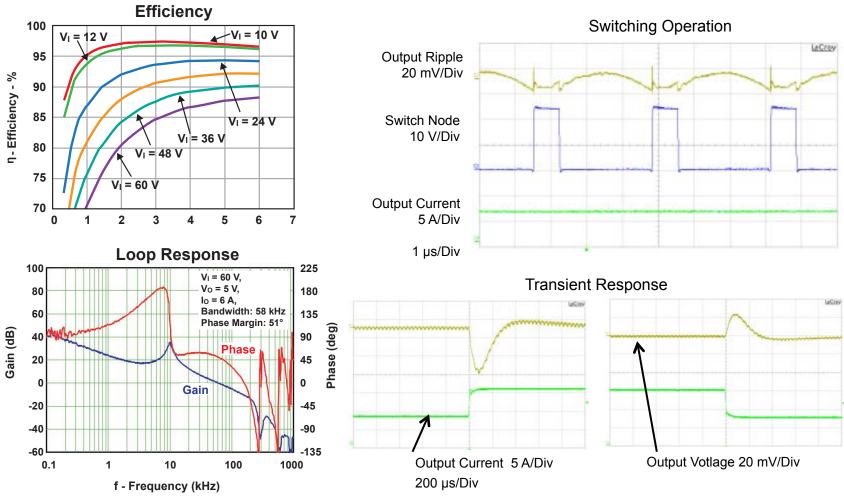
Design Example #1 Voltage Mode – Design Procedure

- Choose switching frequency first
- Calculate the output filter components (L and C)
- Calculate the power stage components (FETs)
- WEBENCH®
 - Helps calculate all of specific values for design
 - Allows optimization based on design goals
 - Gives estimates for loop response and efficiency
 - Provides a complete schematic and bill of materials

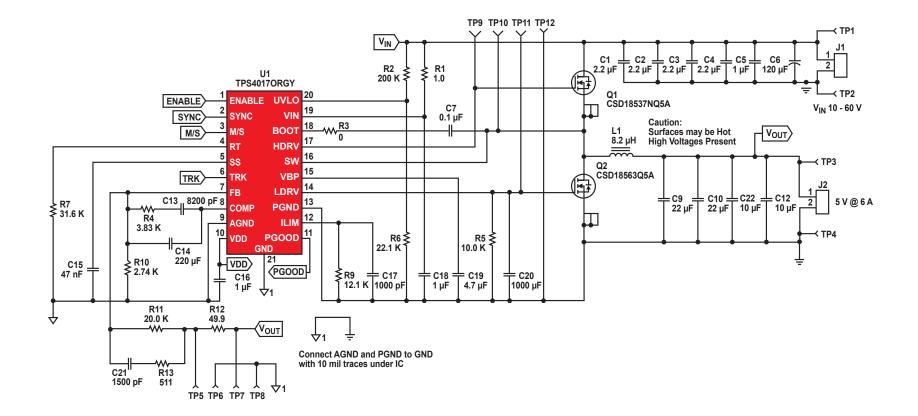


Design Example #1 Voltage Mode – Performance Graphs

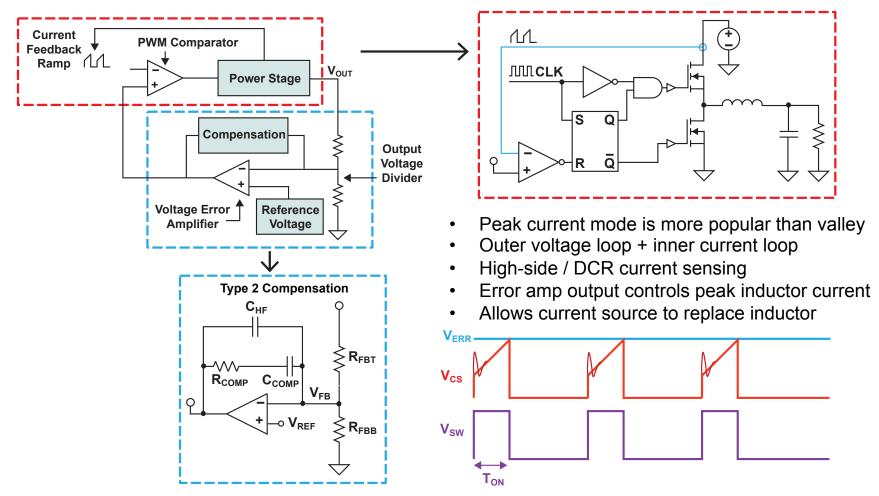
Data is taken with TPS40170 EVM (HPA578)



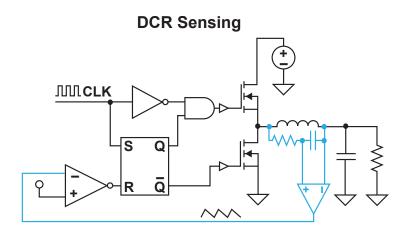
Design Example #1 Voltage Mode – Schematic (HPA578)

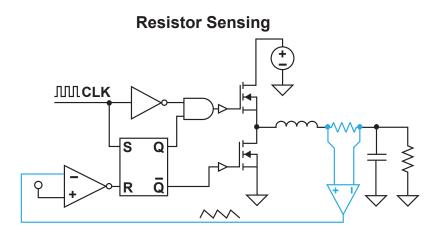


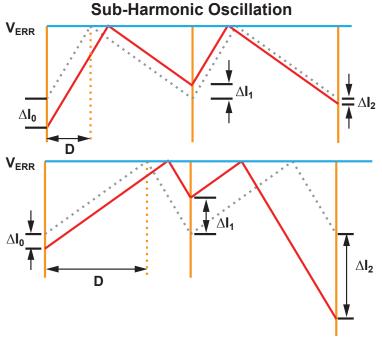
Current Mode Control Basic Operation



Current Mode Control Other Considerations

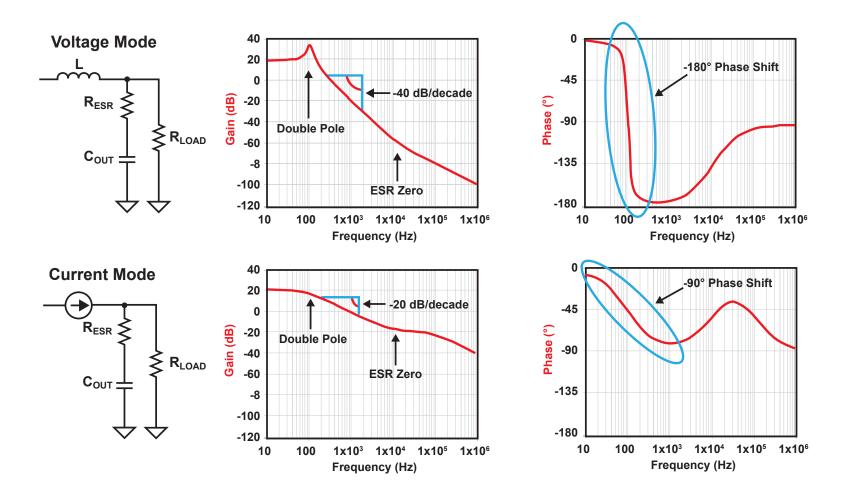




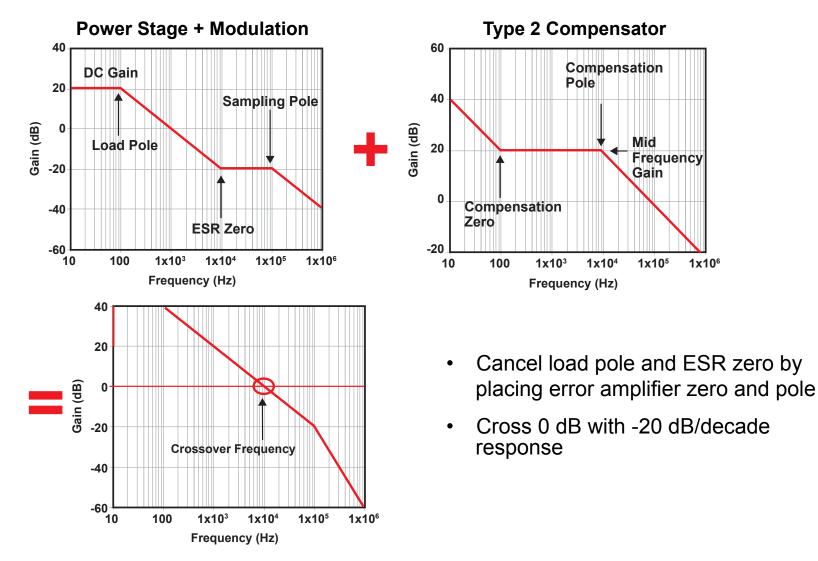


- $\Delta I_0 > \Delta I_1 > \Delta I_2$ when D < 0.5
- $\Delta I_0 < \Delta I_1 < \Delta I_2$ when D > 0.5 (sub-harmonic Oscillation)
- Requires slope compensation to be stable

Current Mode Control Power Stage + Modulation



Current Mode Control Loop Compensation



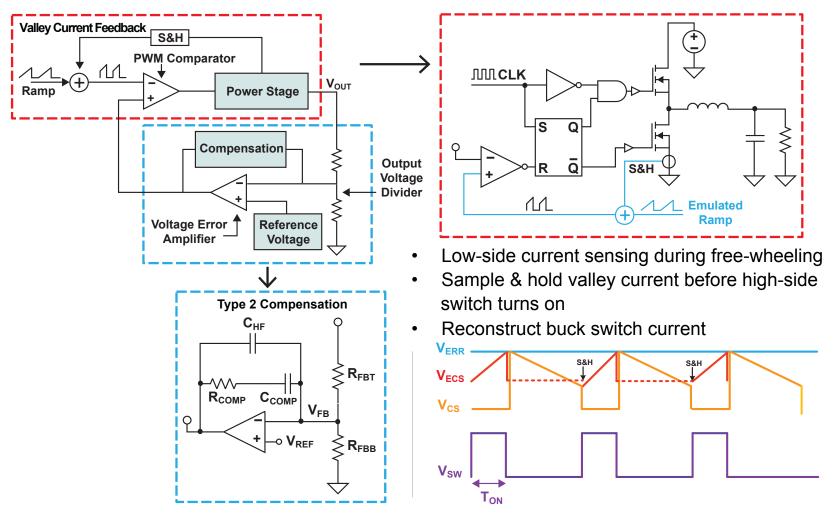
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1x10⁶

Current Mode Control

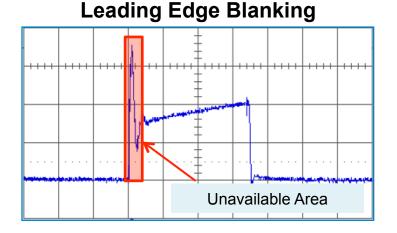
Advantages	Disadvantages
Single pole system allows simple Type 2 compensation	Need for slope compensation to eliminate sub-harmonic oscillation
Inherent feed forward improves line transient performance	Noise sensitivity at leading edge spike
Easy implementation of cycle-by-cycle current limit	Need for relatively long minimum on-time (peak current mode)
Easy current share across multiple converters	

Emulated Current Mode Control Basic Operation



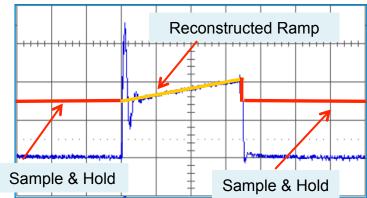
Emulated Current Mode Control Leading Edge Spike

- The on-time of conventional peak current mode controller is limited by the leading edge spike
- R-C filtering distorts the waveform
- Leading edge blanking limits the minimum on-time
- Emulated current mode ensures a clean current waveform during high-side switch on-time



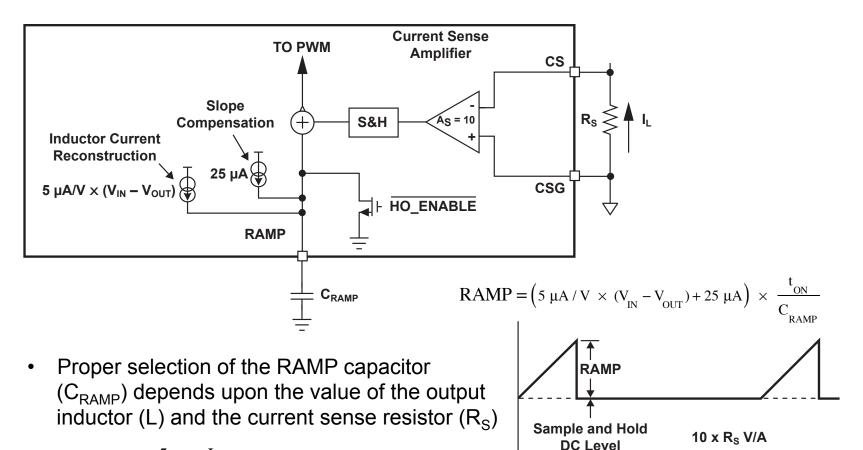


Waveform Distortion



R-C Filter

Emulated Current Mode Control Ramp Reconstruction



 $\leftarrow t_{ON} \rightarrow$

•
$$R_S \times A_S = \frac{5\mu \times L}{C_{RAMP}}$$

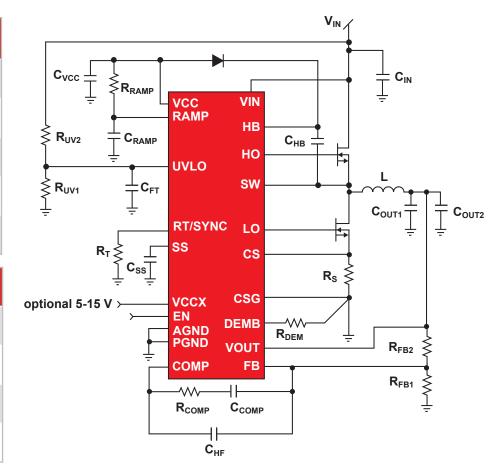
Emulated Current Mode Control

Advantages	Disadvantages	
Single-pole system allows simple Type 2 compensation	Need for slope compensation to eliminate sub-harmonic oscillation	
Inherent feed forward improves line transient performance	Need for relatively long minimum off-time than peak current mode	
Easy implementation of cycle-by-cycle current limit		
Easy current share across multiple converters		
Noise immunity at leading edge spike		
Minimum on-time can be less than peak current mode	All advantages of peak current mode control remain	

Design Example #2 Design Specifications

Design Specifications		
Input voltage range	7 V to 60 V	
Target output voltage	5 V	
Output current range	0 A to 7 A	
Switching frequency	250 kHz	
Controller	LM5116	

Operating Values (Theoretical)				
Minimum duty cycle	0.083			
Minimum on-time	0.333 µs			
Maximum duty cycle	0.714			
Maximum on-time	2.857 µs			



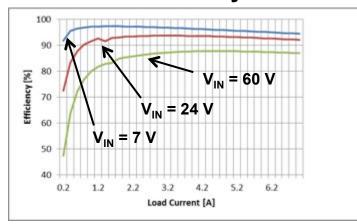
Design Example #2 – Calculation

- Choose switching frequency first
- Calculate the output filter components (L and C)
- Calculate the power stage components (FETs)
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 - Helps calculate all of specific values for design
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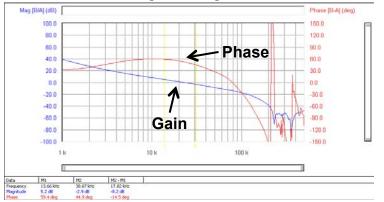
Design Example #2 – Performance Graphs

Data is taken with LM5116EVM



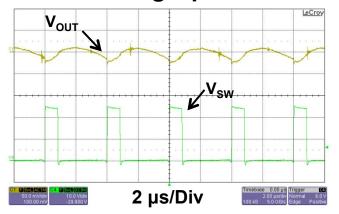
Efficiency

Loop Response

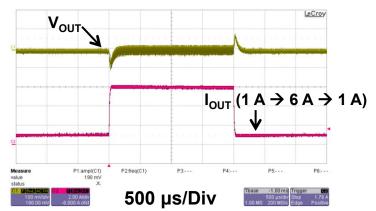


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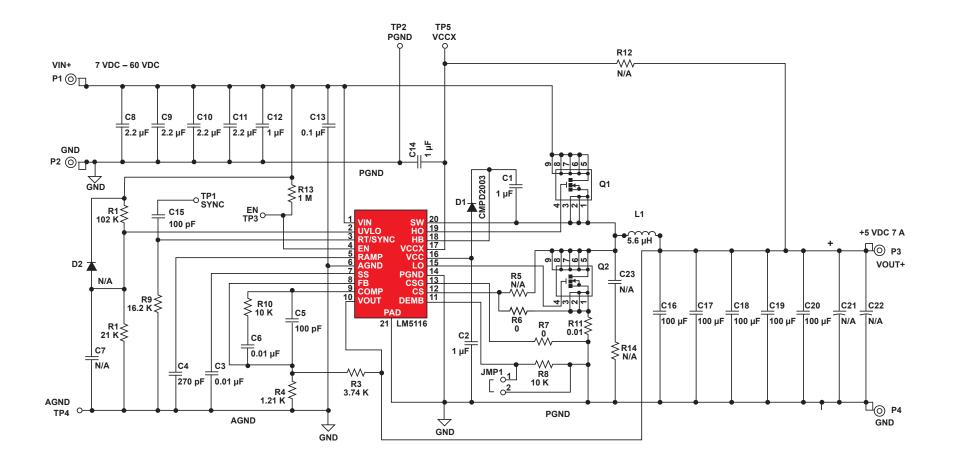
Switching Operation



Transient Response



Design Example #2 - Schematic



Fixed Frequency Control

Current Mode Control



Stay tuned for Variable Frequency!

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Buck

Converter

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